Setting the Standard for Automation **

Meeting Minutes

ISA

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Meeting: ISA77 Fossil Power Plant Standards Committee

Chairman: Sinming Kwong

Recorder: Eliana Brazda / Sinming Kwong

Date/Time: November 16, 2022; 11:30 am – 12:20 pm EST

Location: Microsoft Teams Meeting

Distribution: ISA77 Members

ISA77 Working Group Members

Charley Robinson – Director, ISA Standards Administration

Eliana Brazda – ISA Standards Administrator Torry Bailey – ISA Standards Administrator Chris Monchinski - VP, ISA S&P Board

Kim Belinsky – ISA Manager, Conferences and Events

Josh Long – ISA POWID Director

Joe Weiss – ISA77 S&P Managing Director

Attendees:

Members Guests

Sinming Kwong (Chair)
Torry Bailey (ISA Staff)

Eliana Brazda (ISA Staff)

Lihua Bai

Michael Bischof

Mike Cushing

John Mark Faurot

Dan Lee

Roger Lesaca

Xinsheng Lou

David Roney

Jacques Smuts

Shams Ul Islam Haleem

1. Call to Order

The ISA77 Fossil Power Plant Standards committee meeting was called to order at 11:30 am EST by ISA77 Chair, Sinming Kwong.

2. Introduction of Attendees

Members attending announced themselves.

ISA77 Chair acknowledged the presence of information members, Lihua Bai and Michael Bischof.

3. Review & Approve Agenda

The ISA77 committee meeting agenda was distributed previously with the meeting invitation. The Chair asked if there were any other comments or corrections to the agenda. With no changes, the agenda was approved as written (**Attachment A**).

4. Review & Approve Minutes of Last Meeting

The May 10, 2022 ISA77 committee meeting minutes were distributed electronically for review and comment. With no reported changes, the previous minutes were approved.

5. Chair Opening Remarks

ISA77 Chair welcomed all ISA77 members to the Microsoft Teams meeting and thanked everyone for their attendance and contribution. The Chair acknowledges that 2022 continues to have many business challenges amid COVID-19 and inflation.

COVID-19 has been causing issues in the fossil power plant industry. Even fully vaccinated people can still get infected. In an occasion, work had to be stopped due to workplace COVID infection so people could seek medical treatment and be quarantined.

Commodity prices continue to climb for oil, coal, and natural gas, affecting energy product cost. Coal price went above \$180 per short ton. Coal-fired power generation declined in 2022 after brief rise last year. Natural gas price reaches its peak since 2009-2010 season. Natural gas price is also affected by US LNG export.

Utilities continue with coal-to-gas conversion projects and upgrading their HRSG power plants. Investments continue to be made in renewables such as wind, solar, and hydro.

In 2022, ISA continued to host POWID webinars. The last one was on September 27th called *Empowering an Ever-Changing Process Workforce*. ISA77 Chair said that there is no POWID symposium and face-to-face meetings planned in 2023. Please check ISA website for virtual conferences. Events and Conferences - ISA



ISA77 Chair thanked all the men and women working in the energy sector continuing to provide valuable services and maintaining critical infrastructure.

To the Chair's knowledge, since last meeting, only ISA-77.22.01 Power Plant Automation working group had a meeting.

6. Managing Director Opening Remarks

Joe Weiss was absent.

7. ISA77 Active Working Group Reports

Westing Community Destricted Chair Description					
Working Group	Published	Status	Chair Report		
ISA 77.00 General					
ISA77.00.01 Definitions	2019	Current	Report not required.		
and Design		Technical			
Consideration		Report			
ISA77.10 Turbine Series					
ISA77.13 Turbine Steam	2008	In Revision	Alan Robertson resigned from Chair position. Actively		
Bypass Systems		cycle	seeking new Chair to lead the group.		
ISA77.14.01 Steam	2019	Current	Published in August 2022.		
Turbine Controls		Technical	-		
		Report			
ISA77.20 Plant-wide Series					
ISA77.20.01 Fossil	2012	In	Actively seeking members to join the group. Arijit		
Power Plant Simulators		Reaffirmation	Chakraborty expressed interest in leading the group.		
		cycle			
ISA77.22.01 Power Plant		New Standard	Not enough voting members responded in ballot /		
Automation			comment. Working on membership reaffirmation.		
ISA77.30 Plant					
Performance Series					
TR77.30.01	2015	Current	Delayed reaffirmation.		
Dynamic Performance for		Technical			
Power Plant Control		Report			
Systems		•			
ISA77.40 Boiler Series					
TR77.40.01 Functional	2016	Current	Delayed reaffirmation.		
Diagramming		Technical			
		Report			
ISA77.41.01 Boiler	2016	Current	Delayed reaffirmation.		
Combustion Controls		Standard			
ISA77.42.01 Feedwater	2019	Current	Report not required.		
Control – Drum Type		Standard			
TR77.42.02 Feedwater	2014	Current	Sinming reported that this document will not start its		
Controls-Drum Level		Technical	reaffirmation cycle until a need has been identified.		
Measurement		Report	·		
ISA77.43.01 Unit Plant	2014	Current	Sinming reported that this document will not start its		
Demand Development		Standard	reaffirmation cycle until a need has been identified.		
ISA77.44.01 Steam	2013	In Revision	Diagram has been revised. It will be sent out again for		
Temperature Controls		cycle	ballot.		
ISA77.60 HMI Series		•			



Working Group	Published	Status	Chair Report
ISA77.60.02 HMI: Hard	2014	Current	ISA 77.60.02 document is probably not relevant as
Panel Alarms		Recommended	HMI has mostly gone to soft control. As such, ISA 77
		Practice	does not plan to reaffirm this document.
ISA77.60.04 HMI:	2013	Current	The ISA 101 document is more current and more
Electronic Screen		Technical	extensive than ISA 77.60.04 document. As such, ISA
Displays		Report	77 does not plan to reaffirm this document.
RP77.60.05 HMI: Task	2012	Current	Sinming reported that this document will not start its
Analysis		Recommended	reaffirmation cycle until a need has been identified.
		Practice	
ISA77.70 Instrument Series			
TR77.70.01 Tracking and	2015	Current	Report not required
Controlling Instrument		Technical	
Documentation in Fossil		Report	
Power Plants			
ISA77.70.02 – Instrument	2014	Current	ISA 5.1 document is more current. ISA 77 does not
Piping Standards		Standard	plan to reaffirm this document.
ISA77.80 Post Combustion			
Series			
ISA77.82.01 – SCR	2019	Current	Report not required.
Instrumentation and		Standard	
Controls Standard			

Action Item:

ISA77 Chair, with the help of voting members, will review the above document list to determine if any documents can be withdrawn and determine the next documents to reaffirm. Ideally, the documents should be updated once every 10 years.

8. Liaison Reports

a) ISA5.1 Instrumentation Symbols and Identification

Dan Lee will act as liaison for ISA5.1. He said that revisions in ISA5.1 will have impact to TR77.00.11 Definitions and Design Considerations, and TR77.40.01 Functional Diagram Usage.

b) ISA84.00.05 Guidance on the Identification of Safety Instrumented Functions (SIF) in Burner Management Systems (BMS)

ISA 84 asked ISA77 for participation. Sinming Kwong will act as liaison for ISA77.

c) NFPA 85

NFPA 85 posted second draft in October 2022. Next revision of NFPA 85 is scheduled for 2023.

d) ISA Standards Publication

Sinming reported that the following ISA standards have been published in 2022:



- ANSI/ISA-5.1-2022, Instrumentation Symbols and Identification
- ISA-TR18.2.5-2022, Alarm System Monitoring, Assessment, and Auditing
- ANSI/ISA-77.14.01-2019, Fossil Fuel Power Plant Steam Turbine Controls
- ISA-TR84.00.02-2022, Safety Integrity Level (SIL) Verification of Safety Instrumented Functions
- ISA-TR96.05.02-2022, In-Situ Proof Testing of Automated Valves
- ANSI/ISA-96.06.01-2022, Guidelines for the Specification of Self-Contained Electro-Hydraulic Valve Actuators
- ISA-TR101.01-2022, HMI Philosophy

9. Old Business

- a) Sinming reminded members to solicit individuals within the Power Industry to join the ISA77 committee.
- b) Sinming reminded members that the Vice Chair position is open.

10. New Business

ISA77 is in the process of voting membership reaffirmation.

11. Time & Date of Next Meeting

Sinming reported that the next ISA77 Microsoft Teams meeting will be on (Wed) May 17, 2023 at 11:30 am EDT.

12. Adjournment

Sinming motioned to adjourn the ISA77 committee meeting. The ISA77 committee meeting was adjourned at 12:20 pm.

EBrazda /SKwong

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Meeting Agenda

ISA 67 Alexander Drive P.O. Box 12277 Research Triangle Park, NC 27709 PHONE (919) 549-8411 FAX (919) 549-8288 E-MAIL Info@lsa.org www.lsa.org

Meeting: ISA77 Fossil Fuel Power Plant Standards Committee Meeting

Chairman: Sinming Kwong Recorder: Sinming Kwong

Date/Time: November 16, 2022; 11:30 am - 12:30 pm EST

Location: Microsoft Teams Meeting

Distribution: ISA77 Members

ISA77 Working Group Members

Charley Robinson - Director, ISA Standards Administration

Torry Bailey – ISA Standards Administration Chris Monchinski – VP, ISA S&P Board

Kim Belinsky - ISA Manager, Conferences and Events

Josh Long - ISA POWID Director

Joe Weiss - ISA77 S&P Managing Director

Item	Start	Duration	Description	Person Responsible
#	Time			
1	11:30	0:00	CALL TO ORDER	ISA77 Chair
2	11:30	0:00	INTRODUCTION OF MEMBERS and GUESTS	ISA77 Chair
3	11:30	0:05	REVIEW AND APPROVAL OF AGENDA	ISA77 Chair
4	11:35	0:05	CONFIRM APPROVAL OF PREVIOUS MEETING	ISA77 Chair
			MINUTES	
5	11:40	0:05	ISA77 CHAIR OPENING REMARKS	ISA77 Chair
6	11:45	0.00	MANAGING DIRECTOR OPENING REMARKS	ISA77 Managing Director
7	11:45	0:30	ISA77 ACTIVE WORKING GROUP REPORTS	

ISA77 Working Group	Published Date	Status - (EPR Date)	Chairperson	Comments
ISA77.00 General				
ISA-TR77.00.01 Definitions and Design Consideration	2019	Current Technical Report	Dan Lee	Report not required.
ISA77.10 Turbine Controls				
ISA-77.13.01 Turbine Steam Bypass Systems	2008	In Revision	Alan Robertson (Retired)	Seeking new lead & members.
ISA-77.14.01 Steam Turbine Controls	2019	In Reaffirmation	Alan Robertson (Retired)	Document approved by S&P Board.
ISA77.20 Plant Wide Systems				
ISA-77.20.01 Fossil Power Plant Simulators	2012	Current Standard	Bill Talbot/Alex Lekich	Seeking lead & members.
ISA-77.22.01 Power Plant Automation		New Technical Report	Henrik Johansen	Sent to members for ballot / comment



ISA77 Working Group	Published Date	Status - (EPR Date)	Chairperson	Comments
ISA77.30 Plant Performance		,		
ISA-TR77.30.01 Dynamic Performance for Power Plant Control System	2015	Current Technical Report	Cyrus Taft	Report not required.
ISA77.40 Boiler Controls				
ISA-TR77.40.01 Functional	2016	Current	Daniel Lee	Report not required.
Diagramming		Technical Report		• •
ISA-77.41.01 Boiler Combustion Controls	2015	Current Standard	Xinsheng Lou	Delay reaffirmation.
ISA-77.42.01 Feedwater Control	2019	Current Standard	Jerry Gilman/ Mike Cushing	Report not required.
ISA-TR77.42.02 Feedwater Controls- Drum Level Measurement	2014	Current Technical Report	Jerry Gilman	Delay reaffirmation
ISA-77.43.01 Unit Plant Demand Development	2014	Current Standard	Mike Cushing/ Dan Lee	Delay reaffirmation
ISA-77.44.01 Steam Temperature Controls	2013	In revision	Paul Hollingshead	Waiting on voting membership reaffirmation.
ISA77.60 Human Machine Interface				
ISA-RP77.60.02 HMI: Hard Panel Alarms	2014	Current Recommended Practice		Delay reaffirmation
ISA-TR77.60.04 HMI: Electronic Screen Displays	2013	Current Technical Report		Delay reaffirmation
ISA-RP77.60.05 HMI: Task Analysis	2012	Current Recommended Practice		Delay reaffirmation.
ISA77.70 Instrument Piping Installation				
ISA-TR77.70.01 Tracking and Reporting Instrument Documentation	2015	Current Technical Report	Jody Damron	Delay reaffirmation.
ISA-77.70.02 Instrument Piping	2014	Current Standard	Gary Cohee	Delay reaffirmation
ISA77.80 Continuous Emission Monitoring				
ISA-77.82.01 SCR Instrumentation and Controls Standard	2019	Current Standard	Cyrus Taft	Report not required.

Fossil power plant industry is changing rapidly, if anyone is interested in forming new ISA77 section groups, please feel free to propose and contact ISA77 Chair.

Item#	Start	Duration	Description	Person Responsible
	Time			
8	11:45	0:05	Liaison Reports	
			 a) ISA5.1 Instrumentation Symbols and 	a) Dan Lee
			Identification - impact to TR77.00.01	
			(Definitions) and TR77.40.01 (Functional	
			Diagram Usage)	
			 b) ISA84.00.05 Guidance on the Identification of 	b) ISA77 Chair
			Safety Instrumented Functions (SIF) in Burner	
			Management Systems (BMS)	
			e) NFPA 85	e) ISA77 Chair
			d) ISA Standards Publication	d) ISA77 Chair
9	12:00	0:05	Old Business	
			a) ISA77 Vice Chair	ISA77 Chair



Attachment A – Meeting Agenda

Item#	Start	Duration	Description	Person Responsible
	Time			
			b) Solicit new ISA77 members	
10	12:05	0:05	New Business	
			 ISA77 Voting Membership Reaffirmation 	1. Torry Bailey
			2. Open	2. ISA77 Chair
11	12:10	0:00	NEXT MEETING	ISA77 Chair
			(Wed) 05/17 MS Teams Meeting @ 11:30 am EDT	
12	12:15	0:00	ADJOURNMENT	ISA77 Chair

SK (11/14)

