## TS00 – Pre-Instructional Survey

Name: \_\_\_\_\_ Date: \_\_\_\_\_

1. A pressure gauge that reads 100 PSIA is indicating \_\_\_\_\_ PSIG.

- a. 3.61
- b. 85.30
- c. 100.00d. 114.70
- The specific gravity of a gas is the ratio of the density of the gas to the density of \_\_\_\_\_ when 2. compared under the same conditions.
  - a. air
  - b. water
  - c. gasoline
  - d. hydrogen

A temperature of 273.15 Kelvin is the same as <sup>o</sup>Celsius 3.

- a. 212.00
- b. 186.64
- c. 100.00
- d. 0.00
- A circuit has a 100  $\Omega$  resistor, a 50  $\Omega$  resistor, and a 200  $\Omega$  resistor all in parallel with each other. 4. What is the total resistance of the circuit?
  - a. 28.6 Ω
  - b. 35.0 Ω
  - c. 175 Ω
  - d. 0.28 M Ω
- Primary standard reference units and physical constants are maintained by \_\_\_\_\_. 5.
  - a. NIST
  - b. testing labs
  - c. instrument tech's
  - d. the plant instrument shop
- 6. You have a standard pneumatic instrument loop with a span of 200 units, what is the steady state gain?
  - a. 0.06 PSIG/unit
  - b. 0.07 PSIG/unit
  - c. 0.08 PSIG/unit
  - d. 0.12 PSIG/unit

- 7. \_\_\_\_\_ control is often used when a specific blend of two different materials is required.
  - a. ratio
  - b. cascade
  - c. feedback
  - d. feed forward
- 8. There are approximately \_\_\_\_\_\_time constants from the point at which the process reaction curve begins to change and reaching its maximum value.
  - a. 1
  - b. 3
  - c. 5
  - d. 7
- 9. An instrument location plan shows the \_\_\_\_\_\_of each instrument
  - a. location and wiring plan
  - b. location, elevation, and tag number
  - c. specification number, and tag number
  - d. location, specification number, and elevation
- 10. Maintenance that occurs following equipment failure is called \_\_\_\_\_maintenance
  - a. creative
  - b. preventive
  - c. corrective
  - d. predictive
- 11. The single most important document in the drawing package defining and organizing a project is the\_\_\_\_\_
  - a. specification sheets
  - b. layout drawings
  - c. P&IDs
  - d. PFDs
- 12. The PLC program can use \_\_\_\_\_ logic to control the process
  - a. relay
  - b. ladder
  - c. analog
  - d. standard
- 13. A magnetic flow meter determines the flow of a process material by measuring the \_\_\_\_\_ of the fluid.
  - a. velocity
  - b. density
  - c. volume
  - d. temperature

- 14. A \_\_\_\_\_\_ only controller will have an offset from the desired set point.
  - a. integral
  - b. derivative
  - c. pneumatic
  - d. proportional

15. With a direct acting controller an increasing input will cause a (an) \_\_\_\_\_output.

- a. continuous
- b. decreasing
- c. increasing
- d. pulsating
- 16. When a d/p cell is used to measure hydrostatic pressure in an open tank and the transmitter is mounted below the zero reference point for the level a \_\_\_\_\_\_ error must be corrected for.
  - a. suppression
  - b. elevation
  - c. span
  - d. zero
- 17. A process where material is fed and removed from the process at the same time is called a \_\_\_\_\_\_ process.
  - a. batch
  - b. distillation
  - c. separation
  - d. continuous
- 18. The controlled variable may also be the \_\_\_\_\_ variable.
  - a. distributed
  - b. disturbance
  - c. measured
  - d. handled
- 19. The density of water at standard temperature and pressure is \_\_\_\_\_ lbs/ft<sup>3</sup>.
  - a. 62.4
  - b. 27.7
  - c. 14.7
  - d. 0.433
- 20. The region between the limits within which a quantity is measured, received, or transmitted, expressed by stating the lower and upper limits is called the \_\_\_\_\_.
  - a. span
  - b. zero
  - c. range
  - d. linearity

## TS00 - Pre-Instructional Survey Answer Sheet

1. В 2. A D 3. 4. А 5. А А 6. A C 7. 8. B C 9. 10. С 11. В 12. А 13. 14. D С 15. А 16. 17. D С 18. А 19. С

20.